

Bill Walker

401 821 1700

300 reimbursable

Swgs from Methode in mail

airms extended length

Looks, we need P.O.
for this that, charged &
forward today. Saw.C.

P.O.
to production account to be transferred

to Victor Electric

Samples of cable discussed in quotation # 44798
modified as follows:

- lengthen coil body to 6 inches
- Reduce Largent #1 to 12 inches
- Change Largent #2 to an axial tail.

300.00

It is understood that this charge will be
fully reimbursable against future orders
for this cable.

$$\begin{array}{r}
 16 \\
 15 \\
 \hline
 80 \\
 160 \\
 \hline
 240
 \end{array}$$

Quotation



Victor Electric Wire & Cable Corp.
 618 Main St., West Warwick, R.I. 02893
 Tel. 401 821-1700, TWX 710 382-1534

Date: **March 8, 1978**

Victor Quotation No.: **44798**

Mattel
 5150 Rose Crans
 Hawthorne, California 90250

Attention: **Dave Chandler**

Your Inquiry No.: **Verbal**

Terms: **Net 30 days**

Freight: **Collect, FOB,
 West Warwick, R.I.**

*Delivery: **To be discussed
 as per your
 requirements**
*(After receipt of
 Purchase Order)

Your Part Number	Victor Part Number	Description	Quantity	Price
		<p><u>S60-27</u></p> <p>59" 9/c #28 AWG Cable, 5" Coil Body, 1/2" mandrel, Tangent #1-15"; ROJ 2", Cut Blunt, Tangent #2-Mold SR-2-11-30- 1/2" from coil body-ROJ 3".</p> <p>NOTE: There will be a partial tooling charge of \$600.00 plus tax for pinch offs for SR-30.</p> <p>This quotation is valid for 30 days. Our price is predicated on 63¢ cathode.</p> <p>CONFIRMATION</p> <p>R. H. McDONALD ASSOCIATES 1812 STREET NORWICH, CNL 91325 (213) 343-7911</p>	150,000 pcs	\$709.69/M

All terms subject to credit department approval.

When replying, please refer to our quotation number and your part number.

cc: R.H. McDonald
Russ McDonald

Victor Electric Wire & Cable Corp.
William Walker Jr.

by William Walker Jr.
 Signature

Important! See reverse side for terms and conditions of sale.
 clv

PURCHASE REQUEST



ENTRIES WITH RED CAPTIONS FOR PURCHASING USE ONLY.

THIS NO. MUST APPEAR ON ALL INVOICES, PACKING SLIPS, REFERENCES AND CORRESPONDENCE ON THIS ORDER.

PURCHASE ORDER NO. 51102

RECEIVING COPY

SHIP TO:
 PLANT 1
 PLANT 4
 ADMIN. WHSE. PLANT 1
 DIST. CENTER PLANT 2 & 3
 COMPTON PLANT 6
 OTHER

BILL TO: **MATTEL TOYS**
 P.O. BOX 821 AP
 HAWTHORNE, CALIF. 90250

TERMS: NET 30 DAYS
 F.O.B. DELIVERED UNLESS SPECIFIED
 SHIP VIA YOUR DEL. UNLESS SPECIFIED
 NOT TAXABLE
 CHARGE TAX: 84058
 VENDOR NO. 10896

TO: **VICTOR ELECTRIC WIRE & CABLE CORP.**
 618 MAIN ST.
 WEST WARRICK, R.I. 02893

CONFIRMING

PURCHASE ORDER CATEGORY: PURCHASE
 RENTAL: BLANKET MAIN: LEASE: CON-TRACT: REPAIR:
 BUYER'S SIGNATURE: *[Signature]*
 NOT VALID WITHOUT BUYER'S SIGNATURE:

ITEM NO.	DESCRIPTION - ONE ITEM PER ITEM NO.	UNIT OF MEAS.	QUANTITY	PRICE PER REQUESTER	CONFIRMED PRICE	DATE	QUANTITY	BALANCE	PACKING SLIP NUMBER	REC BY INIT.	DUE DATE
1	8 Cavity <i>stain</i> relief mold for molding <i>stain</i> relief on retractible cable to fit constraints of Mattel controller (part #2609-9059)			\$5400.00	5500.00	1/83/1/6					
	<i>A manufacturer service number rather than company number</i>										
	<i>Re via October 15/10 of 11/10</i>										
	<i>It is understood that this charge will be fully reimbursable against future orders for this.</i>										
	<i>All buying to be voided activity is the purchase of Mattel products. Mattel will on my speak today and my recall corrected to action.</i>										

REQUESTER: **BUCHANAN for CHANDLER**
 EXT. 1112
 MAIL STOP 316
 PLT 1
 DATE REQUIRED: ASAP
 APPROX. AMT. THIS P.O.: \$5400.00

APPROVED BY: *[Signature]*
 DATE: *[Date]*
 FINANCIAL CONTROL APPROVAL: *[Signature]*
 RECEIVED COMPLETE BY: *[Signature]*
 DATE: *[Date]*

DEPARTMENT: PRELIMINARY DESIGN
 BUDGET CTR: 6045
 CHARGE TO ACCT. NO.: 613-1747-12A0
 IS MATERIAL TO BE RESOLD? YES NO
 SEND RECEIVING MASTER TO REQUESTER:
 RECEIVING DEPARTMENT TO DELIVER TO REQUESTER:
 OTHER:
 REQUESTER WILL BE DIRECTLY RESPONSIBLE FOR RECEIVING.
 RECEIVING CATEGORY: 3
 INSTRUCTIONS TO PURCHASING/SUGGESTED VENDOR: REQUESTOR TO OKAY BID BEFORE RELEASE.
 INSTRUCTIONS: SIGN ONLY IF COMPLETE. IF PARTIAL SHIPMENT, COMPLETE RECEIVING AREA AND FORWARD COPY TO ACCTS. PAYABLE. (ATTACH ALL DOCUMENTS REC'D.)

P.O to Victor cable

Tooling charge for new front and
center section of SR-10 mold per
your quotation 45110

800.00

Quotation



Victor Electric Wire & Cable Corp.
 618 Main St., West Warwick, R.I. 02893
 Tel. 401 821-1700, TWX 710 382-1534

Date: April 24, 1978

Victor Quotation No.: 45110

Your Inquiry No.: Verbal

Mattel
 5150 Rose Crans Avenue
 Hawthorne, California 90205

Terms: Net 30 days

Freight: Collect, FOB,
 West Warwick, R.I.

Attention: Mr. Dave Chandler

*Delivery: To be discussed
 as per your
 requirements
*(After receipt of
 Purchase Order)

Your Part Number	Victor Part Number	Description	Quantity	Price
		58" 9/c Coil Cord 6" body 1/4" Mandrel Tangent #1: 12" long; ROJ 2" Mold SR-10-X 1" from coil body. Tangent #2: 2" long, Mold SR-XX; ROJ to end of SR, Tangent to be parallel. NOTE: Tooling charge of \$800.00 plus tax for a new front section and center section of SR-10. NOTE: We have processed your order #31102 for tooling of new strain relief mold for coil cord, priced at \$5500.00. NOTE: Prices are based on current cost of copper and materials and are subject to adjustment at time of shipment.	150,000 pcs	\$790.15/M

Our Representative Is:
R. H. McDonald & Associates
 1811 NAPA STREET
 NORTHridge, CAL. 91325
 (13) 349-7911

All terms subject to
 credit department approval.

When replying, please refer to our quotation number
 and your part number.

cc: R.H. McDonald & Associates
Russ McDonald

Victor Electric Wire & Cable Corp.
 William Walker Jr.

by William Walker Jr.
 Signature

Important! See reverse side for terms and conditions of sale.

4-24-78

Bill Walker - Victor

w/strain relief

79¢

\$790.15 / m

.265 slot in controller

Send a housing

2 week

~~6¢~~

7-26-78

Bill Walker - Victor Cable

Lisa Rogers

may 15 date very tight
(19th?)

Tooling for short strain whj - end of week.

Proposed soft tooling

Rec'd quote? - no

PO for small mold.

Providence, R.I.

UPS Blue

Carrier pack < 2 lbs

Deliver or call



April 27, 1978

William Walker, Jr.
VICTOR ELECTRIC WIRE & CABLE CORP.
618 Main Street
West Warwick, R.I. 02893

Console housing shipped on consignment.

To be returned to Dr. David P. Chandler (address shown
below) by May 15, 1978.

David P. Chandler

Dr. David P. Chandler

DPC:1b

Bill Walker

Victor

60 120
 220
Outlets 540 D

125 thick

8 cavity stem relief mold \$5400

\$500

800

330
190

160

PO to Victor

8 cavity strain relief mold for molding
strain reliefs on retractable cable to fit
constraints of Mattel controller (^{part number} 2609-9059).

\$5400.00



Victor Electric Wire & Cable Corp.
618 Main St., West Warwick, R.I. 02893
Tel. 401-821-1700, TWX 710-382-1534

May 12, 1978

Mattel Corporation
5150 Rose Crans Avenue
Hawthorne, California 90205

Attention: Dave Chandler

Dear Dave:

Please find enclosed the preliminary drawing on S.R. 95 (short tangent S.R.). I will be in continual contact with you the week of 5-15-78. Victor Electric will finalize drawing on S.R. 95 after mold is sampled.

Regards,

VICTOR ELECTRIC WIRE & CABLE

A handwritten signature in blue ink that reads "William Walker, Jr." with a stylized flourish at the end.

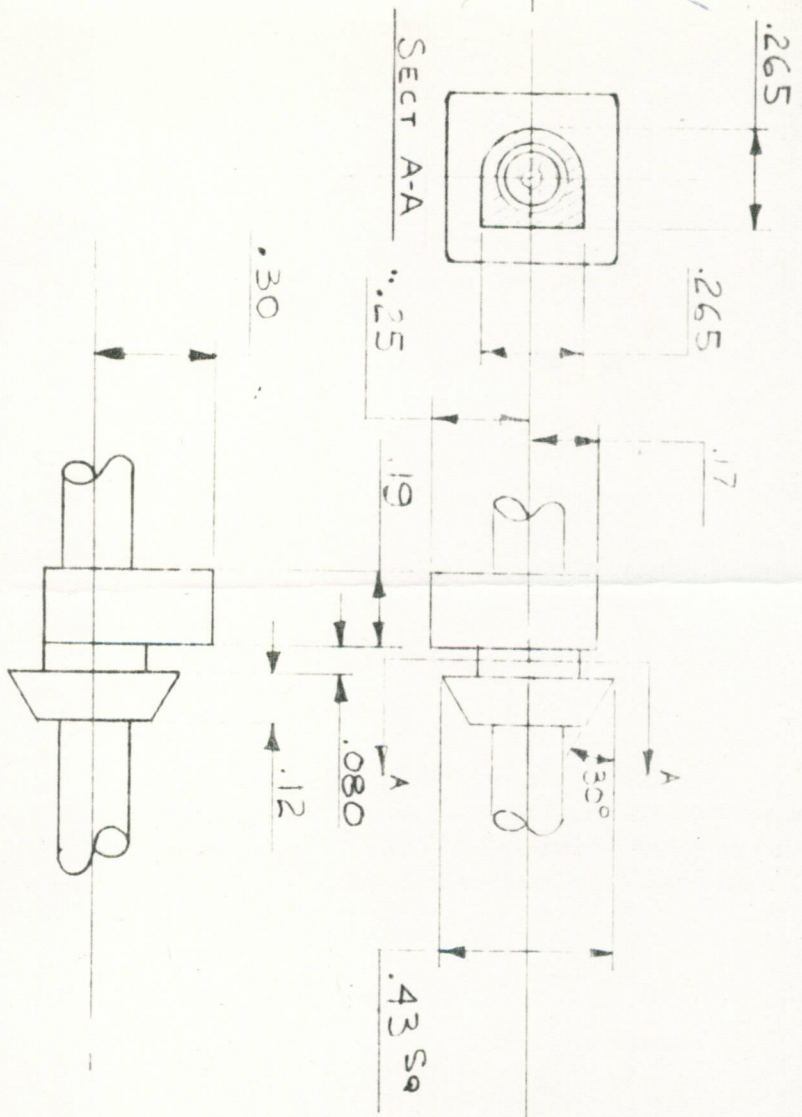
William Walker, Jr.
Regional Sales Coordinator

WWJ/mad

Enclosure

cc: McDonald Assoc.

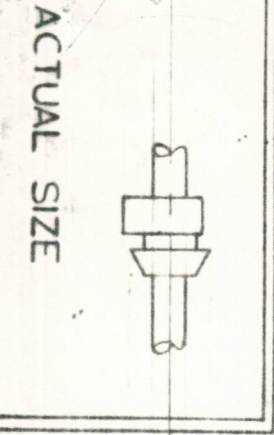
SYM	DESCRIPTION	DATE	APPROVED



TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED

2 PLACE DECIMALS \pm .005"	ANGLES \pm 15'
3 PLACE DECIMALS \pm .001"	FRACTION \pm 1/32"

SEE MATERIAL SPEC. FOR STOCK TOLERANCE
SCREW THDS. ARE CLASS 2A OR 2B UN.C. UNLESS OTHERWISE SPECIFIED



APPROVED BY

WIRE SIZE	

SR-95

DRAWN: W. SMITH DATE: 4-25-78

APPROVED: SCALE: 2:1

VICTOR ELECTRIC WIRE & CABLE CORP.
WEST WARWICK, R. I.

7-17-78

Bill Walker

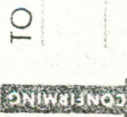
300.00 + tax 318.00

Send PO.

PURCHASE REQUEST

MIL 2211-C

ENTRIES WITH RED CAPTIONS
FOR PURCHASING USE ONLY.



TO VICTOR ELECTRIC WIRE & CABLE CORP.
616 MAIN STREET
WEST WADSWICK, R.I. 02893

THIS NO. MUST APPEAR ON ALL INVOICES,
PACKING SLIPS, REFERENCES AND
CORRESPONDENCE ON THIS ORDER

TERMS **1/30**

F.O.B. DELIVERED UNLESS SPECIFIED

SHIP VIA YOUR DEL. UNLESS SPECIFIED

NOT TAXABLE CHARGE VENDOR NO. **84053**

RESALE NO. AB 10896

PURCHASE ORDER NO. **30269**

BILL TO **MATTTEL TOYS**
P.O. BOX 821 AP
HAWTHORNE,
CALIF. 90250

BILL TO

SHIP TO: PLANT 1
 PLANT 4
 ADMIN. WHSE.
 PLANT CENTER
 DIST. CENTER
 PLANT 2 & 3
 COMPTON
 PLANT 6
 OTHER

5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250

13000 TEMPLE AVE.
CITY OF INDUSTRY, CALIF. 91748

5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250

15030 E. VALLEY BLVD.
CITY OF INDUSTRY, CALIF. 91744

1650 S. WILMINGTON AVE.
COMPTON, CALIF. 90226

RECEIVING COPY

ITEM NO.	PURCHASE ORDER CATEGORY	REPAIR	DESCRIPTION - ONE ITEM PER ITEM NO.	UNIT OF MEAS.	QUANTITY	PRICE PER REQUESTER	CONFIRMED PRICE	DATE	QUANTITY	BALANCE	PACKING SLIP NUMBER	REC. INIT.	DUE DATE
1	REPAIR	X	Tooling modification for strain relief wold to provide inscribed conical slaps to flange nearest coil.			300.00	300.00						
<p>PAYMENT TO THE VENDOR IS HELD PENDING ACCEPTANCE BY THE REQUESTOR.</p> <p>REQUESTOR MUST NOTIFY ACCOUNT'S PAYABLE DEPARTMENT WHEN ITEM IS ACCEPTED."</p>													

CONFIRMING

DEPARTMENT **PRELIMINARY ELECTRONICS** BUDGET CTR. **6000** CHARGE TO ACCT. NO. **613-2747-12A0**

RECEIVING CATEGORY **ONE ONLY** REQUESTER WILL BE DIRECTLY RESPONSIBLE FOR RECEIVING.

SEND RECEIVING MASTER TO REQUESTER
 RECEIVING DEPARTMENT TO DELIVER TO REQUESTER
 OTHER

INSTRUCTIONS TO PURCHASING/SUGGESTED VENDOR
 REQUESTOR TO OKAY BID BEFORE RELEASE.

RECEIVING INSTRUCTIONS: IS MATERIAL TO BE RESOLD? YES NO SEND INVOICE TO REQUESTER FOR APPROVAL

RECEIVING INSTRUCTIONS: RECEIVING COMPLETE - IF PARTIAL SHIPMENT COMPLETE RECEIVING AREA AND FORWARD COPY TO ACCTS. PAYABLE. (ATTACH ALL DOCUMENTS REC'D.)

REQUESTER **SOCIAMAN FOR CLAMULE** EXT. **1112**

APPROVED BY *[Signature]* DATE **1/30/78**

APPROVED BY *[Signature]* DATE **1/30/78**

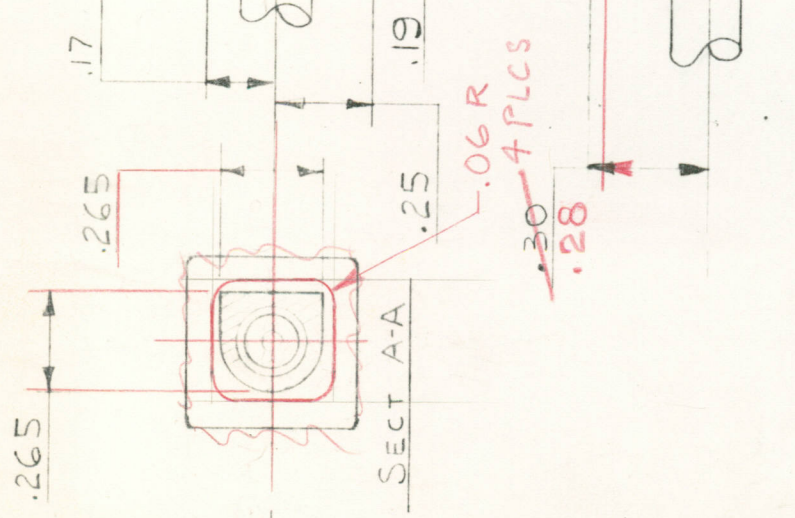
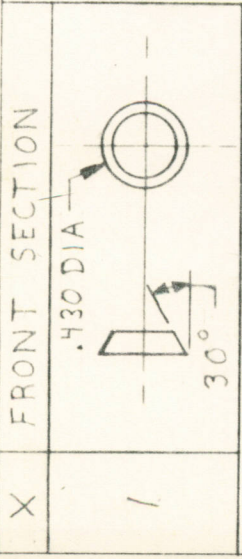
MAIL STOP **316** PLT **1** DATE REQUIRED **1 ASAP**

APPROX. AMT. THIS P.O. \$ **300.00** DATE **1/30/78**

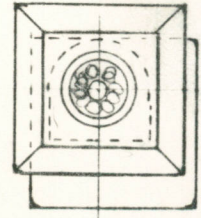
FINANCIAL CONTROL APPROVAL

RECEIVED COMPLETE BY _____ DATE _____

(A)



FRONT SECTION



CHASE # 239

SYM	DESCRIPTION	DATE	APPROVED
A	ADDED PART 1	B.D. 8-3-78	

TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
 2 PLACE DECIMALS ±
 3 PLACE DECIMALS ±
 ANGLES ± 1°
 FRACTION ± .015
 SEE MATERIAL SPEC. FOR STOCK TOLERANCE
 SCREW THDS. ARE CLASS 2A OR 2B U.N.C. UNLESS OTHERWISE SPECIFIED

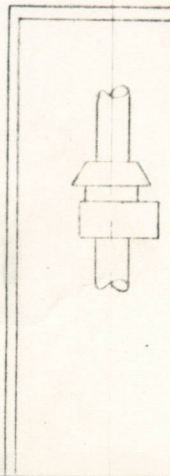
9 CON	.190 DIA.
-------	-----------

WIRE SIZE

SR-95 - X

DRAWN: W. SMITH	DATE: 4-25-78
APPROVED: <i>S. Blanche</i>	SCALE: 2:1

VICTOR ELECTRIC WIRE & CABLE CORP.
 WEST WARWICK, R. I.



CAPTIVE
 APPROVED BY



October 5, 1978

Lisa Rogers
Victor Electric Wire and Cable Corporation
618 Main Street
West Warwick, Rhode Island 02893

Dear Lisa:

Enclosed are two copies of our drawing number 2609-9569 showing the changes to the grommet for our cable. Please note (1) the changed dimensions for the outer portion of the grommet (necessary for the controller to fit into the console), (2) the changed height of the inside portion of the grommet (previously discussed with Victor people), (3) the lengthening of stripped portion of the cable inside the controller (for ease in assembling to the connector), and (4) the orientation of the grommet relative to the radius vector from the grommet to the center line of the cable as shown in section A-A (necessary to have the cable positioned properly in the tray of the console when the controller is placed back in the console).

We plan to assemble 50 systems (100 cables) before the year is out in addition to engineering models of the controllers to check out the changes. Six of the 50 systems will be assembled about November 1.

Let me know what we need to do if anything to get these changes under way.

Sincerely,

A handwritten signature in cursive script that reads "Dave Chandler".

Dave Chandler

DC/law
Encl.